

# Work Order ID 61028

Wednesday, August 04, 2010 10:35:46 AM



Page 1

Item ID: 41232-200-005-003

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacer (Step Actuator)

Start Date: 8/4/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 8/10/2010 Req'd Qty: 12.00

Customer:

Reference:

Approvals: Process Plan: mf Date: 10-8-04

Tooling:

Date:

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
41232-200-005	Rev IR								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA680 & DWG 41232-200-005, □ FOLIO  
REV: \_\_\_\_\_ □ DWG REV: \_\_\_\_\_ □ 2-DEBURR AS REQUIRED

SA 10/08/10

12 0

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 10/08/10

12 0

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

B.A 10/08/11

12 0

**Work Order ID 61028**

Wednesday, August 04, 2010 10:35:46 AM

Page 2

Item ID: 41232-200-005-003

Accept

Setup Start

Revision ID:

Stop

Item Name: Spacer (Step Actuator)

Start Date: 8/4/2010 Start Qty: 12.00

Cust Item ID:

Required Date: 8/10/2010 Req'd Qty: 12.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: 364

0.00



Packaging

Memo

0.00

Packaging

10/8/12 sl (12X)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/13 sl  
mf  
10-8-12

# Picklist Print

Wednesday, August 04, 2010 10:35:45 AM

Page 1

Work Order ID: 61028

Parent Item: 41232-200-005-003

Parent Item Name: Spacer (Step Actuator)

Start Date: 8/4/2010

Required Date: 8/10/2010

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A New Issue 07-03-01 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNRINR0.500		Purchased	No			100	f	107.4000	0.0625	0.789474			

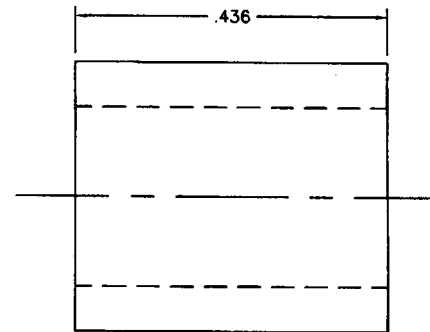
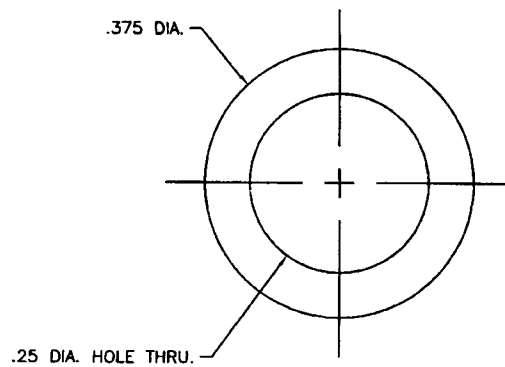


Delrin Round Bar .50"

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT050	107.4	
102828	2	
109571	38.4	
18355	64	
3723	3	

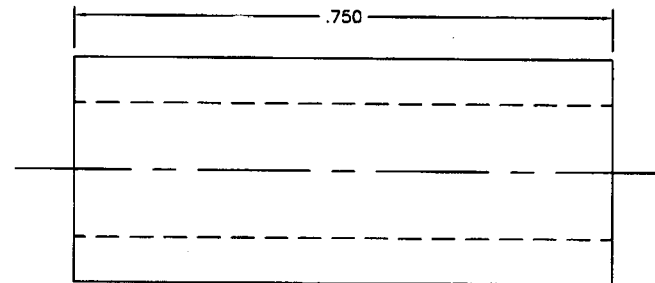
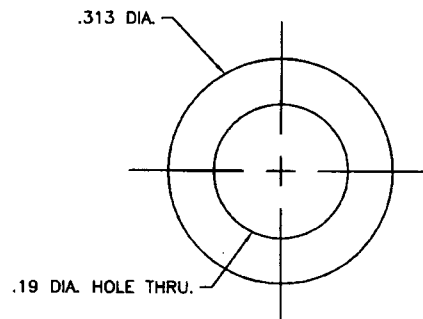
9.24.10 10/08/10





-001 SPACER

# 61028



-003 SPACER

						-003	SPACER	.313' x .750	ACETRON N.S.	CADILLAC PLASTICS, FORT WORTH, TX.	
						-001	SPACER	.375' x .436	ACETRON N.S.	CADILLAC PLASTICS, FORT WORTH, TX.	
		NO. REQ'D PER ASSY		PART NO.		NAME		STOCK SIZE	MATERIAL	MATL. SPEC	ZONE
LIST OF MATERIAL											
PROPRIETARY RIGHTS NOTICE						UNLESS OTHERWISE SPECIFIED X.±.1		DRAFTSMAN	D. NELSON	5/29/02	TITLE
THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.								CHECK	D. MURPHY	5/29/02	SPACER
		4		41232-200-001				STRESS			
		6		41232-000-001				PRIN. ENGR.			
								HEAT TREAT			
								FINISH			
								Dwg. No.		41232-200-005	REV.
								Era Aviation, Inc.		IR	